

Disclaimer: This is a just a quick reference sheet that I use. I recommend double-checking these values in a BMW manual.

K75/100 Specs V1.3				8.85074579	0.73756215				
		Nm	In-lbs	Ft-lbs					
F	Front Brake Lever Pivot	8	70.8	5.9	T	Alternator Bolts(3x)	21.5	190.3	15.9
R	Perch Bolts	5	44.3	3.7	R	Alternator Cup Nut	45	398.3	33.2
O	Handlebar Rubber(K100)	16	141.6	11.8	A	Clutch Bolts(6x)	19	168.2	14.0
N	Handlebar Clamp	22	194.7	16.2	N	K75 Clutch Nut(K100 **)	140	1239.1	103.3
T	Steering Head Hex Tube	45	398.3	33.2	S	Trans-Frame(2x)	45	398.3	33.2
	Steering Head Lock Nut	45	398.3	33.2	M	Trans-Bellhousing(6x)	16	141.6	11.8
E	Upper Fork Pinch Bolts	22	194.7	15.5	I	Starter-Transmission	7	62.0	5.2
N	Lower Fork Pinch Bolts	43	380.6	31.7	S	Starter Lead	5	44.3	3.7
D	Fork Brace	22	194.7	16.2	S	Side Stand Pivot	41	362.9	30.2
	Axle End Bolt	33	292.1	24.3	I	Center Stand(4x)	41	362.9	30.2
	Axle Pinch Bolts	14	123.9	10.3	O	Trans Drain Plug	20	177.0	14.8
B	Brake Rotors-Front Wheel	29	256.7	21.4	N	Transmission Fill Plug	23	203.6	17.0
R	Brake Calipers To Forks	32	283.2	23.6		Left Swing Arm Pivot	7.3	64.6	5.4
A	ABS Sensor(Torx 25)	4	35.4	3.0		Left Pivot Lock Nut	41	362.9	30.2
K	Bleeder Valve	7	62.0	5.2		Right Swing Arm Pivot	9	79.7	6.6
E	Brake Hose-Front Master	11	97.4	8.1		Shift Lever	8.5	75.2	6.3
S	Brake Hoses	7	62.0	5.2		Peg Plates-Trans(6x)	15	132.8	11.1
	Rear Master-Peg Plate	6	53.1	4.4		Rear Peg Mounts	25	221.3	18.4
FO	Slider Base	22	194.7	16.2		Rear Brake Pedal	25	221.3	18.4
RK	Top Fill Plug	15	132.8	11.1		ABS Pumps To Bracket	17	150.5	12.5
	Fork Drain Plug	9	79.7	6.6	R	Rear Rotor	21	185.9	15.5
E	Frame-Engine	45	398.3	33.2	E	Final Drive-Swingarm	40	354.0	29.5
N	Frame-Bellhousing	45	398.3	33.2	A	Rear Shock Stud Nut	51	451.4	37.6
G	Oil Pan	9	79.7	6.6	R	Rear Brake Caliper	32	283.2	23.6
I	HES Plate/Cup	3	26.6	2.2		Final Drive Fill Plug	20	177.0	14.8
N	HES	6	53.1	4.4	E	Final Drive Drain Plug	25	221.3	18.4
E	Main Timing Cover	7	62.0	5.2	N	Wheel Lug Bolts	105	929.3	77.4
	HES Cover-Timing Cover	6	53.1	4.4	D	Exhaust Clamp	50	442.5	36.9
	Water/Oil Pump	7	62.0	5.2		Ground under tank	9	79.7	6.6
	Impeller Bolt (early)	21	185.9	15.5		** For K100 clutch, tighten clutch nut to			
	Impeller Bolt	33	292.1	24.3		140 Nm, loosen, then retighten to 102 Nm			
	Oil Switch	40	354.0	29.5		- Clutch plate limit: 4.5-5.55mm (.177-.218")			
	Temp Sensor	9	79.7	6.6		- Clutch cable at trans 75mm			
	Radiator	9	79.7	6.6		Temps	C	F	
	Engine Covers(X from center)	8	70.8	5.9		Thermostat	85	185	
	Cam Bearing Caps	9	79.7	6.6		Warn Lamp	111	239	
	Fuel Rail	7	62.0	5.2		Cap blows	120	248	
	Intakes Under TBs	9	79.7	6.6		ABS Sensor Gaps	mm		
	Spark Plug	20	177.0	14.8		Front	0.6	0.65	
	Spark Plug Cover	6	53.1	4.4		Rear	0.5	0.55	
	Bellhousing (Torx 30)	9	79.7	6.6		Valves			
	Oil Filter Cover	6	53.1	4.4		Intake	0.15-0.20mm (0.0059...0.0079")		
	Oil Drain Plug	18	159.3	13.3		Exhaust	0.25-0.30mm (0.0098...0.0118")		
	Header Flanges	21	185.9	15.5		Spark Plug Gap			
						0.6-0.7mm (.024-.028")			
						Rotors: Front & Rear	3.55mm(0.14")		